



Top Quality  
Creative Design  
Amazing Comfort



Keep Worker in Safe!

## M-8571 Metal-Free Light-weight & Flexible Safety Shoes

Upper : Water Resistant PU-Tek 8700 Fabric

Lining : BactiVoid™ Breathable Sandwich Air Mesh

Insole : Anti-fatigue Memory Foam Insoles

Outsole : Flexible PU/PU Injection

Toecap : VortiGard™ Composite Toecap

Penetration : VortiGard™ Kevlar Midsole Plate

Size : EU 37-47#, UK 3-13#, US4-14#

CE EN ISO 20345:2022+A1:2024 S3 PS FO SR

ASTM E 2149-2020 Approved Anti-bacteria Lining & Insole (Odor Resistant)

Application : Logistics & Warehouse, Express & Delivery, Repair & Maintenance, Factory Workshop, Garage etc



200 JOULE  
TOECAP



SLIP-  
RESISTANT



SHOCK  
ABSORPTION



ANTI-STATIC



ANTI-NAIL  
MIDSOLE



PETROL AND  
CHEMICAL  
RESISTANT



WATER  
RESISTANT



OIL  
RESISTANT



### VortiGard™ Composite Toe Cap • EN ISO 20345:2022

Compoiste Toecap is light-weight and non-magnetic. The impact resistance can reach 200 joules from falling or rolling objects. The compression resistance can reach 15kN.



### VortiGard™ Kevlar Plate Protection • EN ISO 20345:2022

Kevlar midsole plate is flexible and non-metallic. The penetration resistance can reach 1100 newtons from nail or other sharp objects. The flex resistance can reach to  $1 \times 10^6$  flexion cycles without visable cracking.



### Durable 3D Weaving Upper • EN ISO 20345:2022

High quality High quality PUTEX 8700 FABRIC with thickness 1.6-1.8mm. It is treated with water-resistant technology to keep feet dry from raining workday. The tear strength of fabric can reach to 60 Newtons.

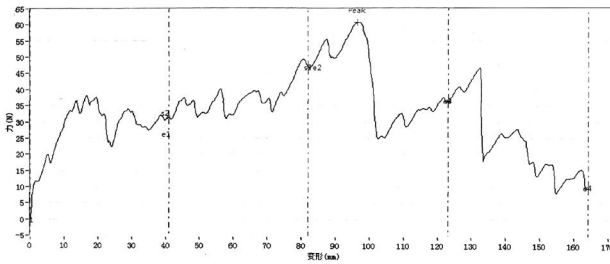


### Heavy Duty PU/PU Outsole • EN ISO 20345:2022

Manufacturerd with Germany Fully Automatic Injection Technology. The outsole is made with PU/PU dual density material. The midsole is  $45 \pm 5$  degree hardness PU, which is soft and shock absorption. The outsole is  $65 \pm 5$  degree hardness PU, which is tough and abrasion resistant.

## Sole Bonding Strength Test

- EN ISO 20345:2022 (Between Upper & Sole)
- Average Test Result  $5.8 \pm 5$  (N/mm)



### Upper, Lining & Bonding Strength Test Result

Upper Tear Strength $\geq$	60.0 Newtons
Upper Tensile Properties $\geq$	15.0 N/mm <sup>2</sup>
Lining Tear Strength $\geq$	15.0 N/mm
Bonding Strength $\geq$	4.0 N/mm

✓ Protection With Slip Resistant (SR)	Result
Test Requirement : Forward Heel Slip $\geq 0.31$ (ISO 13287:2019) Backward Heel Slip $\geq 0.36$ (ISO 13287:2019)	PASS
Standards : EN ISO 20342:2022(5.3.5) , Test floor: Ceramic tile, Lubricant: Sodium lauryl sulphate	
✓ Protection With Anti-Static	Result
Test Requirement : Anti-static 100K $\Omega$ -1000M $\Omega$ , Test Voltage: 100 $\pm$ 2 V DC, Test Period: 1 Minute	PASS
Standards : EN ISO 20345:2022 Dry Humidity (30 $\pm$ 5) & Wet Humidity (85 $\pm$ 5)	
✓ Protection Resistant to Fuel Oil	Result
Test Requirement : Change in Volume and Change in Hardness (Outsole) is No More Than +12%(*)	PASS
Standards : EN ISO 20345:2022	
SAFETOE Standard Package Instruction (Average 42# for Reference)	
Shoes Weight : 1.1-1.2 KGS /Pair	Carton Weight : 12-13 KGS /Carton
1 Pair / Color Box , Dimensions : 32 $\times$ 23 $\times$ 12CM	10 Pair / Carton , Dimensions : 62 $\times$ 47 $\times$ 33CM



### User Instructions:

- 1.) RECOMMENDED TO USE : Logistics & Warehouse, Express & Delivery, Repair & Maintenance, Factory Workshop, Garage etc.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparison, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.

Footwear which are too loose or too tight may not provide optimum level of protection.

- 4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.
- 5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose. Don't use caustic or corrosive cleaning agents.